II. Listing of Claims

Please amend the claims as follows:

CLAIMS:

1. (Currently Amended) A device for ~~the deformation of workpieces, in particular for~~ the plastic shaping of pipe ends ~~(12), with~~ comprising a shaping unit ~~(U)~~ actuated by ~~the~~ a first fluid pressure ~~(p2, p3) of a fluid and with,~~ a prestressing unit ~~(V)~~ arranged on a common longitudinal axis ~~(X-X)~~ with the shaping unit and actuated by ~~the~~ a second fluid pressure ~~(p1) of a fluid and alsowith,~~ a clamping ~~elements (11)~~ element of conical design which can be clamped by ~~means of~~ the prestressing unit ~~(V)~~, ~~in each case~~ at least ~~one~~ a first and a second separate pressure ~~space (D1, D2)~~ space being ~~designed~~ provided in the shaping unit ~~(U)~~ and in the prestressing unit ~~(V)~~ respectively, which ~~space~~ the first and the second pressure spaces can be pressurized independently of ~~the pressure space (D2, D1) of the other unit (V, U) in each case, characterized in that~~ each other, and wherein the shaping unit ~~(U)~~ and the prestressing unit ~~(V)~~ are designed as constructional independent units which are mechanically interconnected but the first and second pressure spaces being completely ~~closed off~~ separate in relation to one another.

2. (Currently Amended) The device as claimed in claim 1~~, characterized in that~~ wherein the shaping unit ~~(U)~~ and the prestressing unit ~~(V)~~ are closed off in relation to one another by at least one wall ~~(1a, 3a)~~ running transversely to the longitudinal axis ~~(X-X)~~.

3. (Currently Amended) The device as claimed in claim 1 ~~or 2, characterized in that~~ wherein the first and the second pressure spaces ~~(D1, D2) of the shaping unit (U) and the prestressing unit (V)~~ have a full-area, preferably circular shape in the cross section running transversely to the longitudinal axis ~~(X-X)~~.

4. (Currently Amended) The device as claimed in ~~one of claims 1 to 3, characterized in that~~ claim 1 wherein the shaping unit ~~(U)~~ is formed by ~~an in particular double-acting~~ a first cylinder ~~(1)~~ and by a first piston ~~(2)~~ movable axially therein, the first piston being acted upon by the first fluid pressure.

5. (Currently Amended) The device as claimed in ~~one of claims 1 to 4, characterized in that~~ claim 1 wherein the prestressing unit ~~(V)~~ is formed by ~~an in particular single-acting~~ a second cylinder ~~(3)~~ and by a second piston ~~(4)~~ movable axially therein being actuated upon by the second fluid pressure.

6. (Currently Amended) The device as claimed in claim 4 ~~and 5, characterized in that~~ wherein the first cylinder ~~(1)~~ of the shaping unit ~~(U)~~ is connected rigidly to form a first main assembly ~~on the one hand to~~ including one of the second cylinder ~~(3)~~ or the second piston ~~(4)~~ of the prestressing unit ~~(V)~~, and ~~on the other hand to~~ a yoke plate ~~(5)~~ arranged transversely to the longitudinal axis ~~(X-X)~~.

7. (Currently Amended) The device as claimed in claim 6~~, characterized in that~~ wherein an opening ~~(5a)~~ for interaction with the clamping elements ~~(11)~~, which is arranged coaxially with the longitudinal axis ~~cylinder (1) of the shaping unit~~

~~(U)~~ and tapers conically away from the shaping unit ~~(U)~~ is located in the yoke plate ~~(5)~~.

8. (Currently Amended) The device as claimed in claim 6 ~~or 7, characterized in that~~ wherein the rigid connection between the first cylinder ~~(1)~~ of the shaping unit ~~(U)~~ and the yoke plate ~~(5)~~ is formed by one or more first tie rods ~~(6a), connecting plates or a tubular housing~~.

9. (Currently Amended) The device as claimed in claim 5 ~~4and 5 or one of claims 6 to 8, characterized in that~~ wherein one of the second piston ~~(4)~~ of the prestressing unit ~~(V)~~, ~~via an adapter part (7) such as an adapter plate,~~ or the second cylinder ~~(3)~~ of the prestressing unit ~~(V)~~ is connected rigidly to an adapter plate to form a second main assembly ~~to~~ with a driver plate ~~(8)~~, arranged transversely to the longitudinal axis ~~(X-X)~~, f~~or the piston (2) of the shaping unit (U)~~ and to a receiving plate ~~(9)~~, arranged transversely to the longitudinal axis ~~(X-X), for the clamping elements (11)~~.

10. (Currently Amended) The device as claimed in claim 9~~, characterized in that~~ wherein the rigid connection between the second cylinder ~~(3)~~ or the second piston ~~(4)~~ of the prestressing unit ~~(V)~~ and the driver plate ~~(8)~~ and ~~also~~ the receiving plate (9) is formed by one or more second tie rods ~~(6b), connecting plates or a tubular housing~~.

11. (Currently Amended) The device as claimed in ~~claims 4, 6 and 9, characterized in that~~ in claim 6 wherein the first piston ~~(2)~~ of the shaping unit ~~(U)~~, the

first main assembly including one of a second piston of the prestressing unit or a second cylinder of the prestressing unit and connected to an adapter plate, and ~~the~~ a second main assembly are displaceable relative to one another parallel to the longitudinal axis ~~(X-X)~~.

12. (Currently Amended) The device as claimed in claim 11~~, characterized in that~~ wherein the first main assembly or the second main assembly is arranged in a stationary manner, ~~for example~~ connected in a fixed manner to a frame.

13. (Currently Amended) The device as claimed in ~~one of claims 1 to 12, characterized in that~~ claim 4 wherein ~~the shaping unit (U), in particular~~ a free end of a piston rod ~~(2a)~~ of the first piston ~~(2),~~ has first attachment means ~~(2b)~~ for detachable attachment of an upsetting head ~~(10)~~.

14. (Currently Amended) The device as claimed in ~~one of claims 9 to 13, characterized in that~~ claim 9 wherein the receiving plate ~~(9)~~ for the clamping elements ~~(11)~~ has second attachment means ~~(9a)~~ for detachable attachment of the clamping elements ~~(11)~~.

15. (Currently Amended) The device as claimed in ~~one of claims 1 to 14, characterized by~~ claim 1 wherein an upsetting head ~~(10)~~, on which on one side a recess ~~(10a)~~ is designed as the countercontour for a pipe contour to be formed and on the opposite side a connection means ~~(10b)~~, such as a T-groove, for the shaping unit ~~(U)~~ is ~~designed~~ provided.

16. (Currently Amended) The device as claimed in ~~one of claims 1 to 15, characterized in that~~ claim 1 wherein the clamping elements ~~(11)~~ are formed by clamping jaws ~~(11a)~~ which consist of ~~several, preferably four,~~ a plurality of segments arranged in a ring-shaped manner and each having an outer surface of conical ~~design~~ shape, which are guided by means of ~~cylindrical~~ one or more pins ~~(11b)~~ and held in an open position in ~~the~~ an unloaded state by means of one or more compression springs ~~(11c)~~.

17. (Currently Amended) The device as claimed in ~~one of claims 1 to 16, characterized that, in~~ claim 4 wherein in the operating state, ~~the pressure space (D1) of the shaping unit (U) is pressurized with a fluid under high pressure (p2) and the pressure space (D2) of the prestressing unit (V) is pressurized with a fluid under low pressure (p1)~~ the first fluid pressure is greater than the second fluid pressure.

18. (New) The device as claimed in claim 1 wherein the first cylinder is a double acting cylinder acted upon on the opposite sides thereof by the first fluid pressure in the first pressure space and by a third fluid pressure acting in a third pressure space.